



Bridging health and sustainability for a better tomorrow

At PDI Healthcare, we're advancing our product range with a commitment to environmental and social responsibility, prioritizing safety, quality, and innovation to protect and enhance lives.



Protecting People

- Develop products that improve health and well-being through superior skin hygiene and surface disinfection.
- Improve lives through comprehensive health, safety and wellness programming.
- Formalize standards and processes that address the safety, environment, diversity and health of our supply chain.



Sustaining Environments

- Innovate with science-based, sustainable materials and processes related to our applicators, chemicals, packaging and manufacturing.
- Achieve carbon neutrality for purchased electricity and direct emissions.
- Promote sustainable forestry and raise awareness of the health benefits of forests.



Engaging and Educating Communities

- Raise awareness of our environmental and social performance to associates, customers, and partners.
- Measurably improve diversity, equity and inclusiveness across our global organization.
- Strengthen volunteering, corporate giving, critical product donations, and education.

As part of our lean manufacturing philosophy, we aim to continuously reduce waste in all aspects of our operations.



PDI products are made in a facility that produces its own on-site

renewable solar electricity

in New York State.



Installed in 2014, this rooftop solar array has been powering the facility with an average of approximately 9% of the facility's energy, saving more than

600 metric tons of carbon dioxide

over the life of the project².

By partnering with suppliers who uphold sustainable raw material sourcing, we are committed to improving our environmental impact.



Approximately

50 million

canisters in 2023 were recyclable¹.



Hygea Moist Toilet Tissue is

100% plant-based

plastic free, and made with naturally derived cleansing agents.



At PDI Healthcare, we are not only dedicated to delivering exceptional healthcare solutions but also to protecting the environment for generations to come.



Removing 5% of plastic along with white colorant from our canisters reduces their weight and results in an annual savings of³:



3,082
metric tons of
carbon dioxide
equivalent



285,401
gallons of oil



150,771,617
gallons of water

Super Sani-Cloth® and Sani-Cloth® AF3 Extra Large canisters now offer **15% more wipes per canister, without increasing plastic or packaging.**



27% of canister volume is shipped via intermodal transportation, **reducing carbon footprint** as compared to exclusive truck shipments¹.

¹ Amount of PDI Healthcare rigid canister units sold in USA in 2023

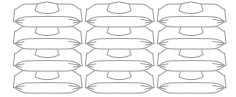
² Data on file. PDI SEM Solar Update and Carbon Calculations as of Aug. 2023

³ Based on 2022 forecasted volumes for the Large and Extra-Large Canisters

⁴ In comparison to weight of plastic for similar canister format; data on file. PDI large canisters (160 wipe count) and softpacks (80 wipe count) contain approximately the same amount in square inches of wipe material per container.



up to **80%**
reduction in plastic
with softpack
packaging compared to
canisters⁴, making
shipping six times
more efficient.¹



Partnering with Nice 'N Clean® Wipes for Health and Planet

Some of our key product components are derived from forest products. We are making investments in tree planting and education to support healthy communities and ecosystems for future generations.



Planting 150,000 trees across the U.S. by 2025

Capturing 92,000 metric tons of carbon over the trees' lifespans



Educating 22,000 K-12 students on forests and human health through new partnerships

PARTNERING FOR HEALTH AND PLANET

